佛山市三水区油墨产品

质量监督抽查实施细则

一、抽样方法

以随机抽样的方式在被抽查市场主体的待销产品中抽取。

随机数一般可使用随机数表等方法产生。

抽查数量：每款产品抽取2组样本，第1组用于检验，第2组用于备样。每组样本需抽取样品数量为1kg。

二、主要检验项目及检验项目属性划分

1、明示产品标准为QB/T 1046-2012

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| --- | --- | --- | --- | --- | --- | --- | --- |
| **序号** | **检验项目** | **检验方法** | **强制性** | **非强制性** | **重要项** | **较重要项** | **次要项** |
| 1 | 细度 | GB/T 13217.3 |  | ● |  | ● |  |
| 2 | 粘度 | GB/T 13217.4 |  | ● |  | ● |  |
| 3 | 初干性 | GB/T 13217.5 |  | ● |  | ● |  |
| 4 | 附着牢度 | GB/T 13217.7 |  | ● |  | ● |  |
| 5 | 溶剂残留总量 | QB/T 2929 |  | ● | ● |  |  |
| 6 | 苯类溶剂残留总量 | QB/T 2929 |  | ● | ● |  |  |
| 7 | 可溶性锑 | QB 2930.1 |  | ● | ● |  |  |
| 8 | 可溶性钡 | QB 2930.1 |  | ● | ● |  |  |
| 9 | 可溶性砷 | QB 2930.1 |  | ● | ● |  |  |
| 10 | 可溶性镉 | QB 2930.1 |  | ● | ● |  |  |
| 11 | 可溶性铬 | QB 2930.1 |  | ● | ● |  |  |
| 12 | 可溶性铅 | QB 2930.1 |  | ● | ● |  |  |
| 13 | 可溶性汞 | QB 2930.1 |  | ● | ● |  |  |
| 14 | 可溶性硒 | QB 2930.1 |  | ● | ● |  |  |
| 15 | 铅、汞、镉、六价铬的总含量 | QB 2930.2 |  | ● | ● |  |  |

2、明示产品标准为QB/T 2024-2012

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| --- | --- | --- | --- | --- | --- | --- | --- |
| **序号** | **检验项目** | **检验方法** | **强制性** | **非强制性** | **重要项** | **较重要项** | **次要项** |
| 1 | 细度 | GB/T 13217.3 |  | ● |  | ● |  |
| 2 | 粘度 | GB/T 13217.4 |  | ● |  | ● |  |
| 3 | 初干性 | GB/T 13217.5 |  | ● |  | ● |  |
| 4 | 附着牢度 | GB/T 13217.7 |  | ● |  | ● |  |
| 5 | 表面张力 | QB/T 2024-2012附录A |  | ● |  | ● |  |
| 6 | 溶剂残留总量 | QB/T 2929 |  | ● | ● |  |  |
| 7 | 苯类溶剂残留总量 | QB/T 2929 |  | ● | ● |  |  |
| 8 | 可溶性锑 | QB 2930.1 |  | ● | ● |  |  |
| 9 | 可溶性钡 | QB 2930.1 |  | ● | ● |  |  |
| 10 | 可溶性砷 | QB 2930.1 |  | ● | ● |  |  |
| 11 | 可溶性镉 | QB 2930.1 |  | ● | ● |  |  |
| 12 | 可溶性铬 | QB 2930.1 |  | ● | ● |  |  |
| 13 | 可溶性铅 | QB 2930.1 |  | ● | ● |  |  |
| 14 | 可溶性汞 | QB 2930.1 |  | ● | ● |  |  |
| 15 | 可溶性硒 | QB 2930.1 |  | ● | ● |  |  |
| 16 | 铅、汞、镉、六价铬的总含量 | QB 2930.2 |  | ● | ● |  |  |

3、明示产品标准为QB/T 2825-2017

|  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- |
| **序号** | **检验项目** | **检验方法** | **强制性** | **非强制性** | **重要项** | **较重要项** | **次要项** |
| 1 | 粘度 | GB/T 13217.4 |  | ● |  | ● |  |
| 2 | 细度 | GB/T 13217.3 |  | ● |  | ● |  |
| 3 | pH | QB/T 2825-2017/4.5 |  | ● |  | ● |  |
| 4 | 光泽偏差 | GB/T 13217.2 |  | ● |  | ● |  |
| 5 | 初干性 | GB/T 13217.5 |  | ● |  | ● |  |
| 6 | 着色力 | GB/T 13217.6 |  | ● |  | ● |  |
| 7 | 附着牢度 | GB/T 13217.7 |  | ● |  | ● |  |
| 8 | 抗粘连 | GB/T 13217.8 |  | ● |  | ● |  |
| 9 | 溶剂残留总量 | QB/T 2929 |  | ● | ● |  |  |
| 10 | 苯类溶剂残留总量 | QB/T 2929 |  | ● | ● |  |  |
| 11 | VOC | GB/T 23986-2009 |  | ● | ● |  |  |
| 12 | 可溶性锑 | QB 2930.1 |  | ● | ● |  |  |
| 13 | 可溶性钡 | QB 2930.1 |  | ● | ● |  |  |
| 14 | 可溶性砷 | QB 2930.1 |  | ● | ● |  |  |
| 15 | 可溶性镉 | QB 2930.1 |  | ● | ● |  |  |
| 16 | 可溶性铬 | QB 2930.1 |  | ● | ● |  |  |
| 17 | 可溶性铅 | QB 2930.1 |  | ● | ● |  |  |
| 18 | 可溶性汞 | QB 2930.1 |  | ● | ● |  |  |
| 19 | 可溶性硒 | QB 2930.1 |  | ● | ● |  |  |
| 20 | 铅、汞、镉、六价铬的总含量 | QB 2930.2 |  | ● | ● |  |  |

4、明示产品标准为QB/T 2624-2012

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| --- | --- | --- | --- | --- | --- | --- | --- |
| **序号** | **检验项目** | **检验方法** | **强制性** | **非强制性** | **重要项** | **较重要项** | **次要项** |
| 1 | 细度 | QB/T 2624-2012附录A |  | ● |  | ● |  |
| 2 | 粘性 | GB/T 18723 |  | ● |  | ● |  |
| 3 | 固着速度 | QB/T 2624-2012附录B |  | ● |  | ● |  |
| 4 | 结膜干燥 | GB/T 14624.4 |  | ● |  | ● |  |
| 5 | 流动值 | QB/T 2624-2012附录D |  | ● |  | ● |  |
| 6 | 流动度 | GB/T 14624.3 |  | ● |  | ● |  |
| 7 | 光泽 | QB/T 2624-2012附录C |  | ● |  | ● |  |
| 8 | 可溶性锑 | QB 2930.1 |  | ● | ● |  |  |
| 9 | 可溶性钡 | QB 2930.1 |  | ● | ● |  |  |
| 10 | 可溶性砷 | QB 2930.1 |  | ● | ● |  |  |
| 11 | 可溶性镉 | QB 2930.1 |  | ● | ● |  |  |
| 12 | 可溶性铬 | QB 2930.1 |  | ● | ● |  |  |
| 13 | 可溶性铅 | QB 2930.1 |  | ● | ● |  |  |
| 14 | 可溶性汞 | QB 2930.1 |  | ● | ● |  |  |
| 15 | 可溶性硒 | QB 2930.1 |  | ● | ● |  |  |
| 16 | 铅、汞、镉、六价铬的总含量 | QB 2930.2 |  | ● | ● |  |  |

5、明示产品标准为QB/T 1865-2014

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| --- | --- | --- | --- | --- | --- | --- | --- |
| **序号** | **检验项目** | **检验方法** | **强制性** | **非强制性** | **重要项** | **较重要项** | **次要项** |
| 1 | 细度 | QB/T 2624-2012附录A |  | ● |  | ● |  |
| 2 | 流动度 | GB/T 14624.3 |  | ● |  | ● |  |
| 3 | 粘性 | GB/T 18723 |  | ● |  | ● |  |
| 4 | 流动值 | QB/T 2624-2012附录D |  | ● |  | ● |  |
| 5 | 可溶性锑 | QB 2930.1 |  | ● | ● |  |  |
| 6 | 可溶性钡 | QB 2930.1 |  | ● | ● |  |  |
| 7 | 可溶性砷 | QB 2930.1 |  | ● | ● |  |  |
| 8 | 可溶性镉 | QB 2930.1 |  | ● | ● |  |  |
| 9 | 可溶性铬 | QB 2930.1 |  | ● | ● |  |  |
| 10 | 可溶性铅 | QB 2930.1 |  | ● | ● |  |  |
| 11 | 可溶性汞 | QB 2930.1 |  | ● | ● |  |  |
| 12 | 可溶性硒 | QB 2930.1 |  | ● | ● |  |  |
| 13 | 铅、汞、镉、六价铬的总含量 | QB 2930.2 |  | ● | ● |  |  |

6、明示产品标准为QB/T 2824-2017

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| --- | --- | --- | --- | --- | --- | --- | --- |
| **序号** | **检验项目** | **检验方法** | **强制性** | **非强制性** | **重要项** | **较重要项** | **次要项** |
| 1 | 细度 | QB/T 2624-2012附录A |  | ● |  | ● |  |
| 2 | 流动度 | GB/T 14624.3 |  | ● |  | ● |  |
| 3 | 着色力 | GB/T 18723 |  | ● |  | ● |  |
| 4 | 固着速度 | QB/T 2624-2012附录B |  | ● |  | ● |  |
| 5 | 热固性能 | QB/T 2824-2017/4.8 |  | ● |  | ● |  |
| 6 | 流动值 | QB/T 2624-2012附录D |  | ● |  | ● |  |
| 7 | 粘性 | GB/T 18723 |  | ● |  | ● |  |
| 8 | 可溶性锑 | QB 2930.1 |  | ● | ● |  |  |
| 9 | 可溶性钡 | QB 2930.1 |  | ● | ● |  |  |
| 10 | 可溶性砷 | QB 2930.1 |  | ● | ● |  |  |
| 11 | 可溶性镉 | QB 2930.1 |  | ● | ● |  |  |
| 12 | 可溶性铬 | QB 2930.1 |  | ● | ● |  |  |
| 13 | 可溶性铅 | QB 2930.1 |  | ● | ● |  |  |
| 14 | 可溶性汞 | QB 2930.1 |  | ● | ● |  |  |
| 15 | 可溶性硒 | QB 2930.1 |  | ● | ● |  |  |
| 16 | 铅、汞、镉、六价铬的总含量 | QB 2930.2 |  | ● | ● |  |  |

7、明示产品标准为QB/T 2826-2017

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| **序号** | **检验项目** | **检验方法** | **强制性** | **非强制性** | **重要项** | **较重要项** | **次要项** |
| 1 | 细度 | QB/T 2624-2012附录A |  | ● |  | ● |  |
| 2 | 着色力 | GB/T 14624.2 |  | ● |  | ● |  |
| 3 | 黏性 | GB/T 18723 |  | ● |  | ● |  |
| 4 | 干燥性 | QB/T 2826-2017/4.6 |  | ● |  | ● |  |
| 5 | 流动度 | GB/T 14624.3 |  | ● |  | ● |  |
| 6 | 可溶性锑 | QB 2930.1 |  | ● | ● |  |  |
| 7 | 可溶性钡 | QB 2930.1 |  | ● | ● |  |  |
| 8 | 可溶性砷 | QB 2930.1 |  | ● | ● |  |  |
| 9 | 可溶性镉 | QB 2930.1 |  | ● | ● |  |  |
| 10 | 可溶性铬 | QB 2930.1 |  | ● | ● |  |  |
| 11 | 可溶性铅 | QB 2930.1 |  | ● | ● |  |  |
| 12 | 可溶性汞 | QB 2930.1 |  | ● | ● |  |  |
| 13 | 可溶性硒 | QB 2930.1 |  | ● | ● |  |  |
| 14 | 铅、汞、镉、六价铬的总含量 | QB 2930.2 |  | ● | ● |  |  |
| 15 | VOC | GB/T 23986-2009 |  | ● | ● |  |  |

8、明示产品标准为QB/T 4103-2010

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| --- | --- | --- | --- | --- | --- | --- | --- |
| **序号** | **检验项目** | **检验方法** | **强制性** | **非强制性** | **重要项** | **较重要项** | **次要项** |
| 1 | 细度 | GB/T 13217.3 |  | ● |  | ● |  |
| 2 | 粘度 | GB/T 13217.4 |  | ● |  | ● |  |
| 3 | 着色力 | GB/T 13217.6 |  | ● |  | ● |  |
| 4 | 附着牢度 | GB/T 13217.7 |  | ● |  | ● |  |
| 5 | PH | QB/T 4103-2010/4.5 |  | ● |  | ● |  |
| 6 | 初干性 | GB/T 13217.5 |  | ● |  | ● |  |
| 7 | 光泽 | GB/T 13217.2 |  | ● |  | ● |  |
| 8 | 耐水性 | QB/T 4103-2010/4.9 |  | ● |  | ● |  |
| 9 | 耐摩擦性 | QB/T 4103-2010/4.11 |  | ● |  | ● |  |
| 10 | VOC | HJ/T 371-2007附录E |  | ● | ● |  |  |
| 11 | 可溶性锑 | QB 2930.1 |  | ● | ● |  |  |
| 12 | 可溶性钡 | QB 2930.1 |  | ● | ● |  |  |
| 13 | 可溶性砷 | QB 2930.1 |  | ● | ● |  |  |
| 14 | 可溶性镉 | QB 2930.1 |  | ● | ● |  |  |
| 15 | 可溶性铬 | QB 2930.1 |  | ● | ● |  |  |
| 16 | 可溶性铅 | QB 2930.1 |  | ● | ● |  |  |
| 17 | 可溶性汞 | QB 2930.1 |  | ● | ● |  |  |
| 18 | 可溶性硒 | QB 2930.1 |  | ● | ● |  |  |

9、明示产品标准为GB/T 26394-2011

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| --- | --- | --- | --- | --- | --- | --- | --- |
| **序号** | **检验项目** | **检验方法** | **强制性** | **非强制性** | **重要项** | **较重要项** | **次要项** |
| 1 | 细度 | GB/T 13217.3 |  | ● |  | ● |  |
| 2 | 粘度 | GB/T 13217.4 |  | ● |  | ● |  |
| 3 | 着色力 | GB/T 13217.6 |  | ● |  | ● |  |
| 4 | 附着牢度 | GB/T 13217.7 |  | ● |  | ● |  |
| 5 | 剥离力 | GB/T 26394-2011附录A |  | ● |  | ● |  |
| 6 | 乙醇、异丙醇、正丙醇 | GB/T 26395-2011附录A |  | ● | ● |  |  |
| 7 | 挥发性有机化合物最大限量 | GB/T 26395-2011附录B |  | ● | ● |  |  |
| 8 | 可溶性锑 | QB 2930.1 |  | ● | ● |  |  |
| 9 | 可溶性钡 | QB 2930.1 |  | ● | ● |  |  |
| 10 | 可溶性砷 | QB 2930.1 |  | ● | ● |  |  |
| 11 | 可溶性镉 | QB 2930.1 |  | ● | ● |  |  |
| 12 | 可溶性铬 | QB 2930.1 |  | ● | ● |  |  |
| 13 | 可溶性铅 | QB 2930.1 |  | ● | ● |  |  |
| 14 | 可溶性汞 | QB 2930.1 |  | ● | ● |  |  |
| 15 | 可溶性硒 | QB 2930.1 |  | ● | ● |  |  |

10、明示产品标准为GB/T 26395-2011

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| --- | --- | --- | --- | --- | --- | --- | --- |
| **序号** | **检验项目** | **检验方法** | **强制性** | **非强制性** | **重要项** | **较重要项** | **次要项** |
| 1 | 细度 | GB/T 13217.3 |  | ● |  | ● |  |
| 2 | 粘度 | GB/T 13217.4 |  | ● |  | ● |  |
| 3 | 着色力 | GB/T 13217.6 |  | ● |  | ● |  |
| 4 | 附着牢度 | GB/T 13217.7 |  | ● |  | ● |  |
| 5 | 耐光(四级) | GB/T 22771 |  | ● |  | ● |  |
| 6 | 耐热性 | GB/T 26395-2011/5.7 |  | ● |  | ● |  |
| 7 | 耐摩擦性 | GB/T 26395-2011/5.8 |  | ● |  | ● |  |
| 8 | 乙醇、异丙醇、正丙醇 | GB/T 26395-2011附录A |  | ● | ● |  |  |
| 9 | 挥发性有机化合物最大限量 | GB/T 26395-2011附录B |  | ● | ● |  |  |
| 10 | 可溶性锑 | QB 2930.1 |  | ● | ● |  |  |
| 11 | 可溶性钡 | QB 2930.1 |  | ● | ● |  |  |
| 12 | 可溶性砷 | QB 2930.1 |  | ● | ● |  |  |
| 13 | 可溶性镉 | QB 2930.1 |  | ● | ● |  |  |
| 14 | 可溶性铬 | QB 2930.1 |  | ● | ● |  |  |
| 15 | 可溶性铅 | QB 2930.1 |  | ● | ● |  |  |
| 16 | 可溶性汞 | QB 2930.1 |  | ● | ● |  |  |
| 17 | 可溶性硒 | QB 2930.1 |  | ● | ● |  |  |

11、明示产品标准为GB/T 26461-2011

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| --- | --- | --- | --- | --- | --- | --- | --- |
| **序号** | **检验项目** | **检验方法** | **强制性** | **非强制性** | **重要项** | **较重要项** | **次要项** |
| 1 | 细度 | GB/T 13217.3 |  | ● |  | ● |  |
| 2 | 粘度 | GB/T 13217.4 |  | ● |  | ● |  |
| 3 | 着色力 | GB/T 13217.6 |  | ● |  | ● |  |
| 4 | 附着牢度 | GB/T 13217.7 |  | ● |  | ● |  |
| 5 | 耐光(四级) | GB/T 22771 |  | ● |  | ● |  |
| 6 | 耐热 | GB/T 26461-2011/4.7 |  | ● |  | ● |  |
| 7 | 耐摩擦性 | GB/T 26461-2011/4.8 |  | ● |  | ● |  |
| 8 | 挥发性有机化合物最大限量 | GB/T 26395-2011附录B |  | ● | ● |  |  |
| 9 | 可溶性锑 | QB 2930.1 |  | ● | ● |  |  |
| 10 | 可溶性钡 | QB 2930.1 |  | ● | ● |  |  |
| 11 | 可溶性砷 | QB 2930.1 |  | ● | ● |  |  |
| 12 | 可溶性镉 | QB 2930.1 |  | ● | ● |  |  |
| 13 | 可溶性铬 | QB 2930.1 |  | ● | ● |  |  |
| 14 | 可溶性铅 | QB 2930.1 |  | ● | ● |  |  |
| 15 | 可溶性汞 | QB 2930.1 |  | ● | ● |  |  |
| 16 | 可溶性硒 | QB 2930.1 |  | ● | ● |  |  |

12、明示产品标准为企业标准的，根据企标实际要求为准。

三、判定规则

（一）依据标准

QB/T 1046-2012凹版塑料薄膜表印油墨

QB/T 2024-2012凹版塑料薄膜复合油墨

QB/T 2825-2017柔性版水性油墨

QB/T 2624-2012单张纸胶印油墨

QB/T 1865-2014胶印轮转冷固型油墨

QB/T 2824-2017胶印热固着轮转油墨

QB/T 2826-2017胶印紫外光固化油墨

QB/T 4103-2010水性凹版塑料薄膜表印油墨

GB/T 26394-2011水性薄膜凹印复合油墨

GB/T 26395-2011水性烟包凹印油墨

GB/T 26461-2011纸张凹印油墨

现行有效的企业标准和产品明示指标或其他相适应的产品标准。

（二）判定原则

（1）样本判定

经检验，检验项目全部合格，判定为抽取的样本所检项目未检出不合格；检验项目中任一项或一项以上不合格，判定为被抽查产品不合格。

当被检样品明示的质量要求优于监督抽查实施细则中依据的标准要求时，应按被检样品明示的质量要求判定；

当被检样品明示的质量要求劣于或不包含监督抽查实施细则中依据的强制性标准要求时，应按照强制性标准要求判定；

当被检样品明示的质量要求劣于或包含监督抽查实施细则中依据的推荐性标准要求时，应以被检样品明示的质量要求判定，如相应检验结果不符合相关推荐性标准要求时，应在检验报告中予以说明；

当被检样品明示的质量要求不包含监督抽查实施细则中依据的推荐性标准要求时，该指标不参与判定，但应在检验报告中作出说明；

当被检样品未能提供有效的企业标准时，按相关国家或行业标准进行判定；

当被检样品标签标识中执行标准信息和产品类别信息不明或有误，影响检测和判定时，可根据相关强制性标准要求，同时结合产品特点等信息判断和选择相关标准进行检验，并应在检验报告中作出相关说明；

按照产品质量相关法律法规的规定判定。

检验中发现因样品失效或者其他原因致使检验无法进行的，检验人员应如实记录，并提供相关证明材料，报送组织监督抽查的市场监管部门。